

Date: Tuesday, 24/06/2008 1:27:58 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	D-PAD FACE PLATE
Job Number :	40038		
Estimate Number :	13397		
P.O. Number :		Part Number :	PB6743001195
This Issue :	24/06/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE28
First Issue :	/ /	Project Number :	N/A
Previous Run :		Drawing Revision :	B1
	Type :	Material :	
	SMALL /MED FAB	Due Date :	01/07/2008
Written By :		Qty:	10
Checked & Approved By :	<u>MF - 08-06-24</u>	Um:	Each
Comment :	Est Rev:A 08-06-20 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2914142	3" Outer Tube
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Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)
 3" Outer Tube 311306

Ph 08.07.02 10

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 1- cut to length (4.25") as per dwg
 2- cut tube in half as per dwg
 3- deburr

Ph 08.07.02 10

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Solo 12

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: WA

Ph 08.08.02 10

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

AD 08/08/14 (10)

Job Completion



MF 08-08-12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

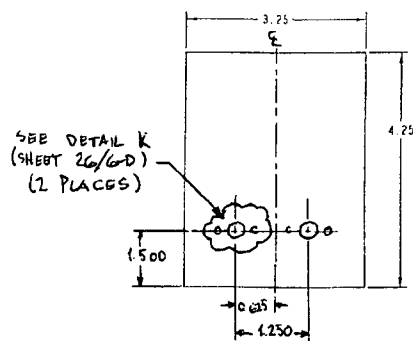
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

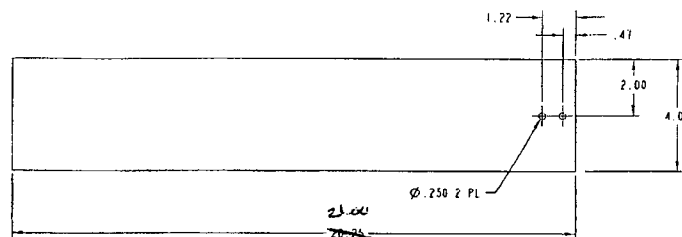
NOTE: Date & initial all entries

RELEASED
06-01-20

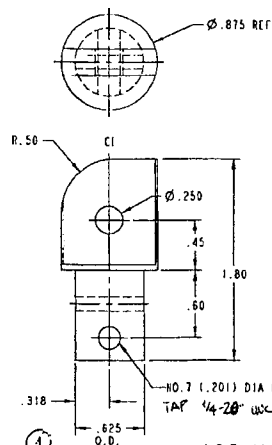


② -191 D-PAD BACK PLATE
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE: 1.000

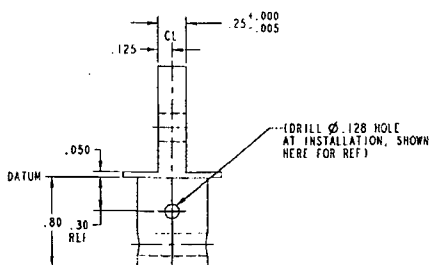
REFERENCE ONLY



② -177 SHORT SUPPORT PLATE
MATERIAL: .090 THK, 6061-T6, QQ-A-250/11
SCALE: 0.500



① -135 MALE EYE
MATERIAL: .075 DIA, 6061-T6, QQ-A-206/8
SCALE: 2.000



② -195 D-PAD FACE PLATE
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE: 1.000

PREMIER AVIATION, INC.
5000 American Parkway, Grand Prairie, Texas 75050
SIZE: CODE: QUANTITY: DRAWING NO. REV
DIOSUV8 B67-43001 B7
SCALE: 1" = 1" SHEET: 26 OF 45

ORIGINAL